

Anti-condensation system performance in aircraft

Fuselage condensation is a common problem in aircraft, especially during cruise and descent. It occurs when the cold fuselage temperature causes moisture in the air to condense on the inside of the fuselage. This can lead to several problems.

But there is a solution.

WHIFE PAPER

CTT Systems Optimizing humidity in aircraft

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Anti-condensation system Performance

This information is given to emphasize that it is essential that CTT Systems Anti-condensation system is activated during all aircraft flight phases, from power on to shut down.

Fuselage condensation **Problems**

Fuselage condensation is a common problem in aircraft, especially during cruise and descent. It occurs when the cold fuselage temperature causes moisture in the air to condense on the inside of the fuselage. This can lead to several problems, including:

Weight gain

Water adds weight to the aircraft, which can increase fuel consumption and reduce payload capacity.

Corrosion

Water can cause corrosion of the aircraft's structure and components.

Electric failures

Water can also cause electrical failures, which can disrupt operations and safety.

Facts Fuselage condensation

During a cruise, the temperature on the inside skin of an aircraft fuselage is about -25°C. The cabin temperature is normally +24°C and, if the cabin relative humidity is 15%, the dew point (the temperature at which air becomes saturated with water vapor) of the cabin air is -4°C. As a result, the moisture is constantly deposited as frost.

Accumulate additional weight

During descent, the fuselage temperature steadily increases, causing the frost to melt. The water droplets land on top of the insulation blankets and penetrate the insulation material inside. As this happens on every flight, the aircraft will gradually accumulate additional weight in the insulation blankets over time (1 liter of water weighs 1 kg). Depending on the type of airline operation and geographical location, a narrowbody and a widebody aircraft can accumulate up to 300 kg and 600 kg of water respectively.

Corrosion and reduced reliability

Fuselage condensation also causes other problems, such as longterm corrosion and reduced reliability of electrical components. By using the Anti-condensation system, these problems can be eliminated.



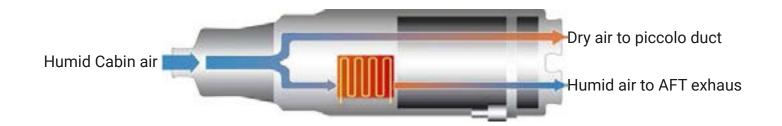
Real world examples of condensation and corrosion in aircraft bodies. Actual photographs taken by CTT Systems employees.

How it works Anti-condensation system

Dehumidifier dynamics

CTT Systems Anti-condensation system ensures that there will be no condensation-related problems in aircraft, even with a high-density configuration (each passenger exhales around 70g/hour of water vapor).

The Anti-condensation unit is a dehumidifier, of the parallel flow absorption type. The active part is a glass fiber honeycomb rotor, impregnated with silica gel, which is contained inside a cylinder. Other components in the unit are a mixed-flow fan designed for continuous operation, a heater, a geared rotor drive motor and a controller.



Airflow precision for dry bliss

The airflow from the fan at the inlet side of the unit is divided into two separate airstreams. About 80 % of the total airflow passes directly through the rotor, where the humidity is absorbed by the silica gel, resulting in a dry (low water content) air stream, which leaves the Anti-Condensation unit through the dry air outlet.

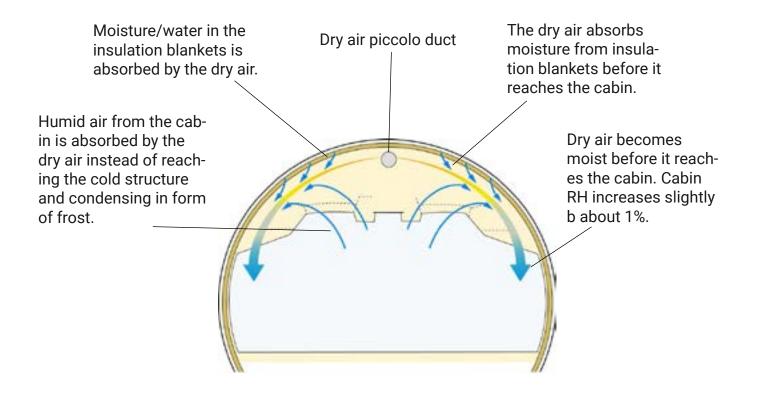
The other 20 % of the airflow, the regeneration air, is routed through the heater before it passes through the rotor. The warm air will absorb the humidity in the rotor and then leave the Anti-condensation unit through the regeneration air outlet. The rotor is slowly turned by a motor via a belt drive. This ensures that the rotor is regenerated continuously by the warm airflow, keeping the rotor absorption capacity at a high level.

How it works Anti-condensation system

Defying moisture challenges

The Anti-condensation unit continuously produces a positive flow of dry air that is distributed through a piccolo duct routed along the whole length of the crown area to create a dry air barrier in this area. The dry air absorbs moisture from the insulation blankets and, at the same time, absorbs moisture from the cabin trying to reach the cold aircraft structure.

The air eventually flows into the cabin through the ceiling splices. The system is designed to operate as long as there is power to the aircraft. This ensures that the intermediate space between the cabin and the fuselage is kept dry during the complete flight cycle.





The air journey **Fuselage condensation**

Ground operations

The Anti-condensation system reduces the humidity level in the aircraft intermediate space during ground operations. This means that the aircraft has a lower humidity level than normal in the intermediate space on the ground and that there is also a drying effect on the insulation blankets.

Take off and climb

When the doors are closed before take-off, the Anti-condensation system will continue to reduce the humidity level in the intermediate space, which means there is minimal condensation in the form of frost that will occur on the inside of the fuselage during the climb as it cools down with increasing altitude.

Cruise

As the Anti-condensation system is activated during ground operations, take off and climb, it constantly reduces the humidity level in the intermediate space. Typical cruise altitudes are above most, if not all, of the water vapor in the atmosphere, thus no humidity enters the cabin as the air is refreshed. This means the system will now produce extremely dry air with a very low dew point that will significantly reduce the fuselage condensation. The system will also keep the insulation blankets dry.



The air journey Fuselage condensation

Descent

During descent, relative humidity will slowly increase when approaching lower altitudes. At the same time, a large part of the structure is still at very low temperatures. Therefore, it is essential that the Anti-condensation system is active to produce dry air to minimize the fuselage condensation and to avoid 'rain in the plane' in the cabin.

Landing and parking

When landing, the relative humidity in the cabin will be between 30-90% depending on location and season. The Anti-condensation system will continue to reduce the humidity in the intermediate space to dry the inside of the fuselage and prevent water from entering the insulation blankets. When the doors are opened, a humidity shock will occur if the external conditions are much moister. The Anti-condensation system cannot prevent this, but it can significantly reduce the length/time of its effect before starting to reduce the relative humidity in the intermediate space ahead of the next flight.





Cost savings and environmental impact **Results**

CTT Systems Anti-condensation system can remove between 200-400 kg of water from an aircraft. This results in a significant cost saving on fuel as well as a reduced carbon footprint. It will also significantly reduce maintenance costs due to corrosion and electronic failures.

Fuel savings and decreased CO2 calculation

A 200 kg weight saving will reduce*

- fuel consumption by 21 tons
- CO2 emissions by 66 tons

* Based on an Airbus A320-200 or Boeing 737-800 aircraft

Anti-condensation system Applications

CTT Systems has more than 2,000 Anti-condensation systems in service, both as retrofits and OEM installations. Please visit our website for the latest and updated <u>list of Anti-condensation system</u> retrofit installations, BFE and SFE options.



Anti-condensation system Conclusion

Fuselage condensation is a problem that mainly occurs during cruise and descent, but it is repeated on every flight as long as the aircraft is used.

Therefore, to prevent fuselage condensation, 'rain in the plane', and water accumulation in insulation blankets and to increase the reliability of electrical components in the most efficient way, it is essential that the Anti-condensation system is powered and activated during the whole flight cycle, from start-up to shut down.

Anti-condensation from CTT Systems

- reduces fuel burn and carbon footprint





Thank you for taking the time to read

We hope you found it informative and helpful.

If you have any questions or would like to discuss your specific needs, please don't hesitate to contact us. We are here to help you optimize the humidity in your aircraft.

We look forward to hearing from you!

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